

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LTS 100 MENTHOLATED FOIL FTB - P98/E 01560 0 0000 P
BRAND CODE-01560 (STD)(PP)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION
PRODUCT 98 PRODUCTION

CIGARETTE LENGTH : 98.5 MM FTC TAR : 10.0 MG/CIGT 9.5 - 10.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 67.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 121 MM H2O FRESH MENTHOL : .65 MG/CIGT .60 - .70
DILUTION TARGET : 30.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHT TGRNL PPT KC-236M2 12-894-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A9965 - 13.25% MARLBORO MENTHOL P 98 TEST MARKET - FTB

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1561 FILTER: B07034

MENTHOLATED FOIL: 16-032-B 128MM 19# ALUM SURF TREAT 81.8/155MM

COMMENTS : SPECIFICATIONS FOR PRODUCT 98 ARE SAME AS
: "STANDARD" PRODUCT EXCEPT FOR FILLER/FILLER CODE.
: DO NOT MIX WITH STANDARD PRODUCT.

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)
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APPROVED BY:

Jamie M. Busin

SUPERCEDES SPECIFICATION DATED: 7/24/95

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